ALUMINIUM WOOD PRIMER

DESCRIPTION
A high quality wood primer specifically designed to prevent exudation and knot stains from naturally resinous timbers, for both interior and exterior applications.

PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gloss Level</td>
<td>Eggshell (10-20%)</td>
</tr>
<tr>
<td>Theoretical coverage</td>
<td>10 square meters per litre</td>
</tr>
<tr>
<td>(varies with surface porosity &amp; texture)</td>
<td></td>
</tr>
<tr>
<td>Recommended film thickness</td>
<td>55 microns dry, per coat.</td>
</tr>
<tr>
<td>Recommended number of coats</td>
<td>2</td>
</tr>
<tr>
<td>Surface dry</td>
<td>4 hours</td>
</tr>
<tr>
<td>Time to recoat</td>
<td>16 hours minimum</td>
</tr>
<tr>
<td>Volume solids</td>
<td>55%</td>
</tr>
<tr>
<td>Colour availability</td>
<td>Metallic pink only</td>
</tr>
<tr>
<td>Pack size availability</td>
<td>1 &amp; 2.5 Litre</td>
</tr>
</tbody>
</table>

APPROVALS & STANDARDS
2004/42/EC EU limit value for this product (cat.A/gsb): 350g/l (2010). This product contains max. 350g/l VOC.
This product has been tested under the regulations outlined in French Indoor Air Quality Decree No 2011-321 – Arrete April 2011 and was awarded an A+.

SURFACE PREPARATION

Hardwood: Thoroughly clean wood surface to remove oily deposits using white spirit and a lint free cloth, regularly changing the cleaning face of the cloth. Excessive resinous deposits maybe be softened with a heat gun and scraped off using a paint scraper prior to the white spirit cleaning regime.

Softwoods: Lightly sand wood, just prior to painting, for best performance. Ensure moisture content of the timber is below 15% before commencing application. Damp wood should never be painted as this may give rise to blistering, flaking, cracking and premature coating failure. Green oak should not be painted unless it has been weathered for at least 6 months.

APPLICATION

Stir thoroughly before use. Do not apply to surfaces when the ambient temperature is below 5°C.

Brushing: Use a high quality natural bristle brush that is suitably sized for the project at hand. New brushes should be conditioned by washing in clean white spirit and thoroughly drying with a clean, lint free, cloth.
Avoid immersing brush too far into the paint to prevent paint from entering the ferrule. Avoid drips and splashes by not overloading the brush. Apply paint in even strokes and only extend painting area such that a wet edge can be easily maintained. For the highest quality appearance, keep final brush strokes all in the same direction and never go over paint that has already begun to dry. Note that some softwoods may require a 5% v/v addition of white spirit to Little Greene Aluminium Wood Primer to ease application.

Roller: Use a short nap mohair type sleeve for best appearance on smooth surfaces. Increase nap length for textured surfaces, as appropriate, to ensure even and thorough coverage. Keep final strokes all in the same direction, maintaining a wet edge throughout. Never be tempted to go over already drying paint as this will lead to lap marking and flashing.

Spray Finishing:

Conventional
Thin with up to: 25%(v/v) white spirit
Tip size: 1.60 to 2.00 mm (62 to 78 thou)
Air pressure: 0.28 to 0.41 MPa (40 to 60 psi)

Airless
Thin with up to: 10%(v/v) white spirit
Tip size: 0.28 to 0.54 mm (11 to 21 thou)
Pressure at tip: 12.6 to 19.6 MPa (1800 to 2800 psi)

RECOMMENDED FINISHING SYSTEM

Apply two coats of Little Greene Aluminium Wood Primer, followed by one or two coats of Little Greene Intelligent ASP. Finish with two coats of Little Greene oil based or water based finishing systems, as desired (consult the relevant product data sheets for further details).
ALUMINIUM WOOD PRIMER

CLEANING
Remove excess paint and clean all equipment using white spirit, or appropriate substitute, immediately after use. Never store brushes or roller sleeves in cleaning solvent as this will result in deterioration of their application performance.

STORAGE & SHELF LIFE
Store unused paint in a cool, dry, frost-free area, away from direct sunlight and sources of ignition. Ensure tin lids are securely and correctly replaced after use. When unopened and stored under the conditions above, this product is stable for a minimum period of two years.

DISPOSAL & RECYCLING
Dispose of excess or waste paint via a licensed waste handing operator. Empty metal containers may be recycled (remove plastic handle on 2.5L tins).

HEALTH & SAFETY
Always read the label on the can before use. Ensure maximum ventilation during application and drying. Consult product material safety data sheet for further details.